

## HPR800XD Consumables

### Mild steel

Your consumables may not look exactly like the pictures.



400 amp consumables - mild steel

Amperage	Shield cap	Shield	Nozzle retaining cap	Nozzle	Swirl ring	Electrode	SilverPlus electrode	Water tube
30 A	220747	220194	220754	220193	220180	220192	_____	220340
50 A	220747	220555	220754	220554	220553	220552	_____	220340
80 A	220747	220189	220756	220188	220179	220187	_____	220340
130 A	220747	220183	220756	220182	220179	220181	220665	220340
200 A	220637	220761	220757	220354	220353	220352	220666	220340
260 A	220637	220764	220760	220439	220436	220435	220668	220340
400 A	220637	220636	220635	220632	220631	220629	_____	220571
80 A bevel	220637	220742	220845	220806	220179	220802	_____	220700
130 A bevel	220637	220742	220740	220646	220179	220649	_____	220700
200 A bevel	220637	220658	220845	220659	220353	220662	_____	220700
260 A bevel	220637	220741	220740	220542	220436	220541	_____	220571
* 260 A bevel	220637	220897	220896	220898	220436	220899	_____	220571
400 A bevel	220637	220636	220635	220632	220631	220629	_____	220571

\*Recommended for use if you have excessive slag, or the torch is misfiring, when using standard consumables.



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## Stainless steel

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800 amp - stainless steel - above 4" thick

Amperage	Shield cap	Shield	Nozzle retaining cap	Nozzle	Swirl ring	Electrode	SilverPlus	Water tube
45 A	220747	220202	220755	220201	220180	220308		220340
60 A HDi	220747	220815	220814	220847	220180	220339		220340
80 A	220747	220338	220755	220337	220179	220339		220340
130 A	220747	220198	220755 (H35) 220756 (N <sub>2</sub> )	220197	220179	220307		220340
200 A	220637	220762	220758	220343	220342	220307		220340
260 A	220637	220763	220758	220406	220405	220307		220340
400 A	220637	220707	220712	220708	220405	220709		220571
600 A	220637	220707	220635 (H35) 220885 (N <sub>2</sub> )	220859	220353 (H35) 220405 (N <sub>2</sub> )	220709		220571
800 A 4" (100 mm) and below	220637	220886	220885	220884	220353	220882		220881
800 A above 4" (100 mm)	220637	220886	220712	220884	220350	220882		220881
130 A bevel	220637	220738	220739	220656	220179	220606		220571
260 A bevel	220637	220738	220739	220607	220405	220606		220571
400 A bevel	220637	220707	220712	220708	220405	220709		220571
600 A bevel	220637	220707	220635 (H35) 220885 (N <sub>2</sub> )	220859	220353 (H35) 220405 (N <sub>2</sub> )	220709		220571
800 A bevel 4" (100 mm) and below	220637	220886	220885	220884	220353	220882		220881
800 A bevel above 4" (100 mm)	220637	220886	220712	220884	220350	220882		220881

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## Aluminum

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800 amp - aluminum consumables - above 4" thick

Amperage	Shield cap	Shield	Nozzle retaining cap	Nozzle	Swirl ring	Electrode	SilverPlus	Water tube
45 A	220747	220202	220756	220201	220180	220308		220340
130 A	220747	220198	220755 (H35)	220197	220179	220307 (H35)		220340
			220756 (Air)			220181 (Air)		
200 A	220637	220762	220759	220346	220342	220307		220340
260 A	220637	220763	220758	220406	220405	220307		220340
400 A	220637	220707	220712	220708	220405	220709		220571
600 A	220637	220707	220712 (H35)	220859	220353 (H35)	220709		220571
			220885 (N <sub>2</sub> )		220405 (N <sub>2</sub> )			
800 A 4" (100 mm) and below	220637	220886	220885	220884	220353	220882		220881
800 A above 4" (100 mm)	220637	220886	220712	220884	220350	220882		220881



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